

Document 1067 (08/97)

The best materials make the best stamps.

All of our steel stamps are made with carbon tool steel. They're tough enough to keep on stamping long after other stamps lose their face. We use a special heat treatment so they won't shatter under stress.



The easiest way to make your mark.

Gruv-Grip steel letter and figure stamps are furnished in gothic-style characters, level on the face and square with the shank, with crowned hammer ends. Each stamp has the exclusive, dualpurpose thumb groove for a sure grip. Finding the thumb side is easy, even in low light. These features ensure a good, accurate impression.





Machine-Made

More marks per dollar with this economical. quality steel stamp. Sharp characters in Gothic style ensure deep, clear impressions. One thumb groove.

Letter	Sets (27 o	characters)	Let
Char. Size	Blank Sq.	Size Len.	Ch Siz
1/16"	1/4"	2 ³ /8"	¹ /16
3/32"	1/4"	2 ³ /8"	3/32
1/8"	1/4"	2 ³ /8"	1/8"
³ /16"	⁵ /16"	2 ⁷ /16"	³ /16
¹ /4"	³ /8"	2 ⁵ /8"	1/4"
³ /8"	1/2"	27/8"	⁵ /16
¹ /2"	⁵ /8"	3 ³ /8"	³ /8"
Figure	Figure Sets (9 characters)		

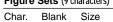


Figure Sets (9 characters)			
Char.	Blank	Size	Figure
Size	Sq.	Len.	Char.
¹ /16"	1/4"	2 ³ /8"	Size
³ /32"	1/4"	2 ³ /8"	¹ /16"
¹ /8"	1/4"	2 ³ /8"	³ /32"
³ /16"	⁵ /16"	27/16"	¹ /8"
1/4"	³ /8"	2 ⁵ /8"	³ /16"
³ /8"	1/2"	27/8"	1/4"
¹ /2"	⁵ /8"	3 ³ /8"	⁵ /16"



Hand-Cut

Individually inspected character with special handground taper to assure precision impression alignment. Character identification and one thumb groove.

Letter Sets (27 characters)		
Char.	Blank	Size
Size	Sq.	Len.
¹ /16"	1/4"	2 ³ /8"
³ /32"	1/4"	2 ³ /8"
1/8"	1/4"	2 ³ /8"
³ /16"	⁵ /16"	2 ⁷ /16"
1/4"	³ /8"	25/8"
⁵ /16"	7/16"	27/8"
³ /8"	1/2"	27/8"

1/2"	⁵ /8"	3 ³ /8"
Figure	e Sets (9	characters)

Sq.

¹/4"

1/4"

1/4"

5/16"

3/8"

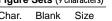
7/16

1/2

5/8'

3/8'

1/2



l en.

2³/8"

2³/8"

2³/8"

27/16"

25/8"

27/8"

27/8

33/8



Heavy-Duty

Made to meet the demands of rigid service. Extra heavy, extra length shank with heavy supporting bevel. Character identification and size, three thumb grooves.

Letter Sets (27 characters)		
Char.	Blank	Size
Size	Sq.	Len.
¹ /32"	1/4"	2 ³ /8"
¹ /16"	¹ /4"	2 ³ /8"
³ /32"	⁵ /16"	2 ¹ /2"
¹ /8"	⁵ /16"	2 ¹ /2"
⁵ /32"	³ /8"	2 ³ /4"
³ /16"	³ /8"	2 ³ /4"
¹ /4"	⁷ /16"	3"
⁵ /16"	¹ /2"	3"
³ /8"	⁹ /16"	3 ¹ /8"
¹ /2"	³ /4"	3 ³ /4"
⁵ /8"	7/8"	3 ³ /4"
Figure Sets (9 characters)		
01	Disale	0:

rigure deta (7 characters)			¹ /2"
Char. Size	Blank Sq.	Size Len.	Figu
¹ /32" ¹ /16"	1/4" 1/4"	2 ³ /8" 2 ³ /8"	Char Size
3/32"	⁵ /16"	2 ¹ /2"	1/32"
¹ /8"	⁵ /16"	2 ¹ /2"	¹ /16"
⁵ /32"	³ /8"	2 ³ /4"	³ /32"
³ /16"	³ /8"	2 ³ /4"	1/8"
¹ /4"	7/16"	3"	⁵ /32"
⁵ /16"	1/2"	3"	³ /16"
³ /8"	⁹ /16"	3 ¹ /8"	1/4"
¹ /2"	³ /4"	3 ³ /4"	⁵ /16"
⁵ /8"	7/8"	3 ³ /4"	³ /8"



Reversed

1/2"

For use in marking plastic molds, rubber molds, thin metal patterns, forging dies, etc. Produces a reversed impression in the mold which makes a raised letter on the molded product. Character identification and size, three thumb grooves.

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Letter Sets (27 characters)		
Char.	Blank	Size
Size	Sq.	Len.
1/32"	1/4"	2 ³ /8"
¹ /16"	1/4"	2 ³ /8"
³ /32"	⁵ /16"	2 ¹ /2"
¹ /8"	⁵ /16"	2 ¹ /2"
³ /16"	³ /8"	2 ³ /4"
³ /16"	³ /8"	2 ³ /4"
¹ /4"	7/16"	3"
⁵ /16"	1/2"	3"
³ /8"	⁹ /16"	3 ¹ /8"
1/2"	⁵ /8"	3 ³ /8"
Figure Sets (9 characters)		
Char.	Blank	Size
Size	Sq.	Len.
1/32"	1/4"	2 ³ /8"

1/4"

5/16"

5/16

3/8"

3/8'

7/16

1/2

⁹/16'

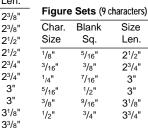
5/8'

21/2

23/4'

3"

3"



Round face

Full Character

with a 40° bevel.

Rounded character

use anywhere metal

aircraft, missile, oil

supply and nuclear power industries

depend on these

The cutting edge of the

character is 1/32" radius,

stamp makes low stress

impressions suitable for

strength is critical. The

stamps to avoid risk of

fracture from too sharp

an imprint. Character

identification and size,

three thumb grooves.

Blank

Sq.

⁵/16"

³/8"

7/16"

1/2

⁹/16"

3/4'

Char.

Size

¹/8"

³/16"

¹/4"

5/16

3/8"

1/2"

Letter Sets (27 characters)

Size

Len.

2¹/2"

23/4"

3"

3"

3¹/8"

33/4"



Round face Dot Design

The cutting edge of the character is 1/32" radius, with a 40° bevel. For use in aircraft, missile, oil supply and nuclear power industries and other applications where lowest stress impressions are critical. Round face - dot design eliminates risk of fracture from too sharp an impression. Character identification and size, three thumb grooves.

Letter Sets (27 characters)

Char. Size	Blank Sq.	Size Len.
¹ /8"	⁵ /16"	2 ¹ /2"
³ /16"	³ /8"	2 ³ /4"
¹ /4"	⁷ /16"	3"
³ /8"	⁹ /16"	3 ¹ /8"

Figure Sets (9 characters)

Char. Size	Blank Sq.	Size Len.
/8"	⁵ /16"	2 ¹ /2"
3/16"	³ /8"	2 ³ /4"
/4"	⁷ /16"	3"
3/8"	⁹ /16"	3 ¹ /8"

Toronto Stamp Inc. • 120 Midwest Road • Toronto, Ontario • M1P 3B2 Fax: (416) 368-2478 • 1-800-637-5814 Web: www.torstamp.com

eMail: sales@torstamp.com Phone: (416) 368-7022 • 1-800-637-5813