

**I. Surface Preparation**

All surfaces must be considered dirty and must be cleaned prior to the application of marking. Recommended cleaning procedures for specific surfaces are listed below.

**A. Plastics & Glass**

Saturate a clean cloth with 2 to 1 mixture of water and isopropyl alcohol and wipe the surface. (Cleaners such as Windex Window Cleaner may be used.) Wipe the surface dry with a clean, dry, lint-free cloth.)

**B. Painted Metals and Base Metals**

These surfaces must be cleaned with a solvent such as E.I. DuPont Prep-Sol Cleaning Solvent39195, Xylol, VM&P Naptha, or Lacquer Thinner. Dry the surface with a lint-free cloth before the solvent evaporates. Freshly painted surfaces must be dry one week prior to application.

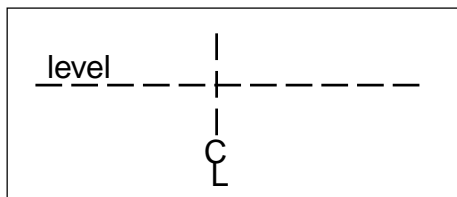
**C. Interior Painted Surfaces**

Paint must be dry one week prior to application markings. Clean the area where the markings are to be applied with a household cleaner such as 409. Rinse thoroughly and dry.

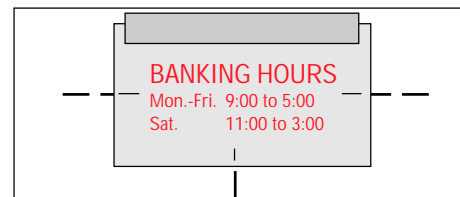
**II. Temperature Requirements**

Air and application surface must be above 5°C for proper adhesion.

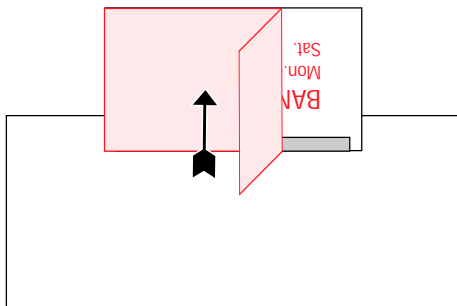
**III. Application Instructions**



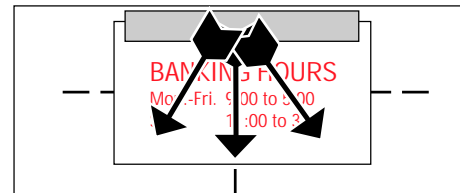
**A.** Mark light lines on the surface indicating level and a centre line.



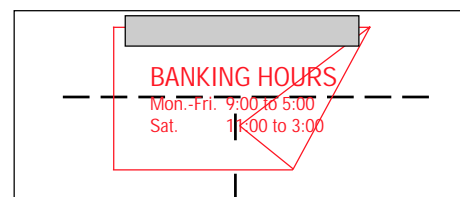
**B.** Apply a tape hinge at the top of the legend, while lining it up to your marks.



**C.** Hold legend up and away from surface and remove back release paper slowly at 180°



**D.** Using firm initial squeegee pressure, begin at top centre and work down and outward to each edge of mask.



**E.** Remove premask at 180° (pull back on itself).

**F.** Re-squeegee entire legend.