

Part I – General**1.1 Scope**

- A. Furnish plaques and hardware necessary to install metal plaques shown on drawings and herein specified.

1.2 Submittals

- A. Manufacturer's illustrated product literature and specifications.
B. Installation instructions

1.2 Quality Assurance

- A. Manufacturer to have a minimum of 10 years experience in manufacturing plaques.
B. All plaques to be manufactured by one manufacturer.

Part II – Products**2.1 Acceptable Supplier**

Toronto Stamp Inc.
120 Midwest Road
Toronto, ON M1P 3B2
Phone: 416-368-7022 or 1-800-637-5813
Fax: 416-368-2478 or 1-800-637-5814
Email: sales@torstamp.com
Web: www.torstamp.com

2.2 Materials (metal)

- A. Bronze (220 Commercial)
B. Aluminum (#5052)
C. Brass (C46400)

2.3 Process

1. The minimum height and width of a Plaque is 2" x 2" and the maximum size is 40" x 64" for a single piece.
2. Bronze plaques are 5/16" thick. Aluminum and Bronze plaques are 3/8" thick
3. Edges — Single Line, Double Line, Single Line Wide Bevel, Single Line Bevel and No Border are standard.
4. Background Textures
 - a. Standard: Sand, Leatherette, Pebble and Stipple
 - b. Specialty: Patina (Verde, Turquoise & Parrot

- Green), Oxidized (Dark Oxidized & Light Oxidized)
5. Background Colors
 - a. Standard: Black, Dark Oxide, Duranodic Bronze and Brown
 - b. Custom: 45 Gemini Baked Enamel colors as well as color-matching
6. Surface Finishes — stroke sanding is standard. Polished finish is also available.
7. Plaques are clear-coated and oven-baked with a two-part hardened seal of clear acrylic polyurethane. (Oxidized patina plaques come with a lacquer coating only.)

2.4 Mounting Hardware

- A. Hardware and instructions are provided for several mounting methods, including Blind Mount, Solid Wall Mount, Hollow Wall Mount, Wood Wall Mount, Garden Stake Mount and Square Post Mount.

2.4 Manufacture

- A. Letters shall be made of either Brass (220 Commercial) Aluminum (#5052) or Brass (C46400).
B. Plaques shall use _____ letterstyle with letters that are ____ inches high, as indicated on the drawings.
C. Mounting shall be _____

Part III – Execution**3.1 Installation**

- A. A qualified installer shall install plaques.

3.2 Warranty

- A. Plaques should be guaranteed for the life of the business against defects.