

**Part I – General****1.1 Scope**

- A. Furnish letters and hardware necessary to install acrylic letters shown on drawings and herein specified.

**1.2 Submittals**

- A. Manufacturer's illustrated product literature and specifications.  
B. Installation instructions

**1.2 Quality Assurance**

- A. Manufacturer to have a minimum of 20 years experience in manufacturing letters.  
B. All letters to be manufactured by one manufacturer.

**Part II – Products****2.1 Acceptable Supplier**

Toronto Stamp Inc.  
120 Midwest Road  
Toronto, ON M1P 3B2  
Phone: 416-368-7022 or 1-800-637-5813  
Fax: 416-368-2478 or 1-800-637-5814  
Email: [sales@torstamp.com](mailto:sales@torstamp.com)  
Web: [www.torstamp.com](http://www.torstamp.com)

**2.2 Materials (Impact-modified extruded acrylic)**

- A. Extruded sheets of acrylic range from 1/8", 3/16", , 1/4", 3/8" and 1/2" thick.  
B. Laser cutting has an inside diameter of .030". The laser beam used to cut acrylic letters and logos is actually .010", but a slight radius is given to the inside corners of letters to prevent cracking.  
C. Computerized vector files need to be imported and then cleaned to properly cut a good letter.  
D. The largest piece is 48" x 96" in a single piece. Larger shapes can be cut in two pieces. Smaller letters under 24" can be cut out of 1/8" & 3/16" thick material. Larger letters require a thicker gauge.  
E. Acrylic letters and logos are cut in gauges up to 1/2" thick in over 32 different colors.  
F. 1000-watt lasers polish the edge return of all

letters and logos as they cut through the material, providing a superior finish.

**2.4 Mounting Hardware**

- A. Acrylic letters have plain, stud, pad, combination, or combination all for mounting options.  
B. All standard formed plastic letters use 3/16" aluminum studs.

**2.5 Manufacture**

- A. Letters shall be made of acrylic.  
B. Letter shall be \_\_\_\_\_ letterstyle and shall be \_\_\_\_\_ inches high, as indicated on the drawings.  
C. Mounting shall be \_\_\_\_\_ and a mounting template designating stud locations is/is not required for mounting on a \_\_\_\_\_ surface.

**Part III – Execution****3.1 Installation**

- A. A qualified installer shall install acrylic plastic letters.

**3.2 Warranty**

- A. Letters should be guaranteed for the life of the business against defects.