

Avg Wage Rate:		\$20.00		Plates per Year							
2 Pads	Fixed	Yrs	/Yr	/Hr	%	100	250	500	1000	2500	5000
Plate Cost						3.98	2.01	1.14	0.95	0.62	0.52
STAMPS	99.80	3	33.27			0.33	0.13	0.07	0.03	0.01	0.01
	Mark			10		2.00	2.00	2.00	2.00	2.00	2.00
	Scrap				5	0.30	0.20	0.16	0.15	0.13	0.13
Total						2.63	2.33	2.22	2.18	2.14	2.13
TYPE	715.10	3	238.37			2.38	0.95	0.48	0.24	0.10	0.05
	Mark			15		1.33	1.33	1.33	1.33	1.33	1.33
	Scrap				4	0.21	0.13	0.10	0.09	0.08	0.07
Total						3.93	2.42	1.91	1.66	1.51	1.46
MARKER	2448.00	3	816.00			8.16	3.26	1.63	0.82	0.33	0.16
	Mark			20		1.00	1.00	1.00	1.00	1.00	1.00
	Scrap				3	0.15	0.09	0.06	0.06	0.05	0.05
Total						9.31	4.35	2.70	1.87	1.38	1.21
PRESS	8950.00	3	2983.33			29.83	11.93	5.97	2.98	1.19	0.60
	Mark			30		0.67	0.67	0.67	0.67	0.67	0.67
	Scrap				2	0.09	0.05	0.04	0.03	0.03	0.02
Total						30.59	12.65	6.67	3.68	1.89	1.29
4 Pads	Fixed	Yrs	/Yr	/Hr	%	100	250	500	1000	2500	5000
STAMPS	99.80	3	33.27			0.33	0.13	0.07	0.03	0.01	0.01
	Mark		3.29	7		2.86	2.86	2.86	2.86	2.86	2.86
	Scrap				6	0.41	0.29	0.24	0.23	0.21	0.20
Total						3.60	3.28	3.16	3.12	3.08	3.07
TYPE	715.10	3	238.37			2.38	0.95	0.48	0.24	0.10	0.05
	Mark		2.47	10		2.00	2.00	2.00	2.00	2.00	2.00
	Scrap				5	0.30	0.20	0.16	0.15	0.13	0.13
Total						4.68	3.15	2.63	2.39	2.23	2.17
MARKER	2448.00	3	816.00			8.16	3.26	1.63	0.82	0.33	0.16
	Mark		1.65	14		1.43	1.43	1.43	1.43	1.43	1.43
	Scrap				4	0.22	0.14	0.10	0.10	0.08	0.08
Total						9.80	4.83	3.16	2.34	1.84	1.67
PRESS	8950.00	3	2983.33			29.83	11.93	5.97	2.98	1.19	0.60
	Mark		0.82	20		1.00	1.00	1.00	1.00	1.00	1.00
	Scrap				3	0.15	0.09	0.06	0.06	0.05	0.05
Total						30.98	13.02	7.03	4.04	2.24	1.64

6 Pads	Fixed	Yrs	/Yr	/Hr	%	100	250	500	1000	2500	5000
STAMPS	99.80	3	33.27			0.33	0.13	0.07	0.03	0.01	0.01
Mark			3.29	5		4.00	4.00	4.00	4.00	4.00	4.00
Scrap					7	0.56	0.42	0.36	0.35	0.32	0.32
Total						4.89	4.55	4.43	4.38	4.34	4.32
TYPE	715.10	3	238.37			2.38	0.95	0.48	0.24	0.10	0.05
Mark			2.47	7		2.86	2.86	2.86	2.86	2.86	2.86
Scrap					6	0.41	0.29	0.24	0.23	0.21	0.20
Total						5.65	4.10	3.57	3.32	3.16	3.11
MARKER	2448.00	3	816.00			8.16	3.26	1.63	0.82	0.33	0.16
Mark			1.65	10		2.00	2.00	2.00	2.00	2.00	2.00
Scrap					5	0.30	0.20	0.16	0.15	0.13	0.13
Total						10.46	5.46	3.79	2.96	2.46	2.29
PRESS	8950.00	3	2983.33			29.83	11.93	5.97	2.98	1.19	0.60
Mark			0.82	14		1.43	1.43	1.43	1.43	1.43	1.43
Scrap					4	0.22	0.14	0.10	0.10	0.08	0.08
Total						31.48	13.50	7.50	4.51	2.70	2.10

8 Pads	Fixed	Yrs	/Yr	/Hr	%	100	250	500	1000	2500	5000
STAMPS	99.80	3	33.27			0.33	0.13	0.07	0.03	0.01	0.01
Mark			3.29	3		6.67	6.67	6.67	6.67	6.67	6.67
Scrap					8	0.85	0.69	0.62	0.61	0.58	0.57
Total						7.85	7.49	7.36	7.31	7.26	7.25
TYPE	715.10	3	238.37			2.38	0.95	0.48	0.24	0.10	0.05
Mark			2.47	5		4.00	4.00	4.00	4.00	4.00	4.00
Scrap					7	0.56	0.42	0.36	0.35	0.32	0.32
Total						6.94	5.37	4.84	4.58	4.42	4.36
MARKER	2448.00	3	816.00			8.16	3.26	1.63	0.82	0.33	0.16
Mark			1.65	7		2.86	2.86	2.86	2.86	2.86	2.86
Scrap					6	0.41	0.29	0.24	0.23	0.21	0.20
Total						11.43	6.41	4.73	3.90	3.39	3.22
PRESS	8950.00	3	2983.33			29.83	11.93	5.97	2.98	1.19	0.60
Mark			0.82	10		2.00	2.00	2.00	2.00	2.00	2.00
Scrap					5	0.30	0.20	0.16	0.15	0.13	0.13
Total						32.13	14.13	8.12	5.13	3.32	2.72